

3 Places to Optimize OEE

50%

OF PROCESS MANUFACTURERS
REPORT THEY ARE NOT
TRACKING OEE

Source: SafetyChain Webinar
Moving The OEE Needle – Tips For Surpassing 85% With TBM

By not tracking OEE, manufacturers are overlooking key areas of potential to increase productivity in their plants. Every process manufacturer should consider the impact of startup loss, changeovers, and brief stops on their productivity potential and overall bottom line.

1 Start Up

Start ups offer a huge impact on overall production. Avoid any variation in standard startup procedure, focus on that first hour as fertile ground for learning how to improve, and go for speed and consistency.

Changeovers

Changeovers are another area to drive big gains. Focus on getting better scheduling for line/shift/batch, observe the setup closely for improvements, and monitor the ramp-up to identify performance gaps.

2

3 Brief Stops

Small stops eat productivity in big ways. Track and trend data to monitor even brief equipment failures, apply the right ideal cycle time, and make sure to track micro stops.

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